

DART AEROSPACE LTD		Work Order:	24099
Description: Side Plate.		Part Number:	B67-43001-149
Dwg: B67-43001 Rev B.		Qty:	76
			Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05/08/17	76
2	MU	Cut Blank's: 2.600" x 19.400" Mat 6061-T6 Sheet .090" THK. (m6061T6S.090). Batch: M9601	BL	05.08.22	72
3	MU	Machine as per folio FA 561 # Dwg B67-43001	P	24/04/05	74
4	QC2	Inspect Parts as they come off the CNC Machine	L	24/05/05	74
5A	QC8	Second check.	ML	05/08/24	74
5B	GA	Reput.	DL	05/08/27	74
6	SI	Identify & Stock.	ME	05/08/27	74
7	AC	Col/Part			
8	DC	Close w/o. Level 21.			
BB	GA				

PTO

PTO

Rev	Date	Change	Revised By	Approved

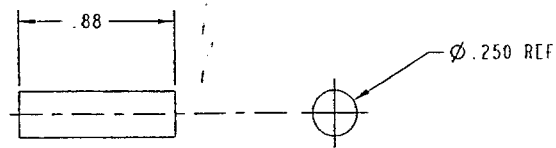
5B : COUNTER SINK Ø0.98 Holes AS PER DWG


5D : Install ③ Nut Plate : MS 21075 L3 M18106

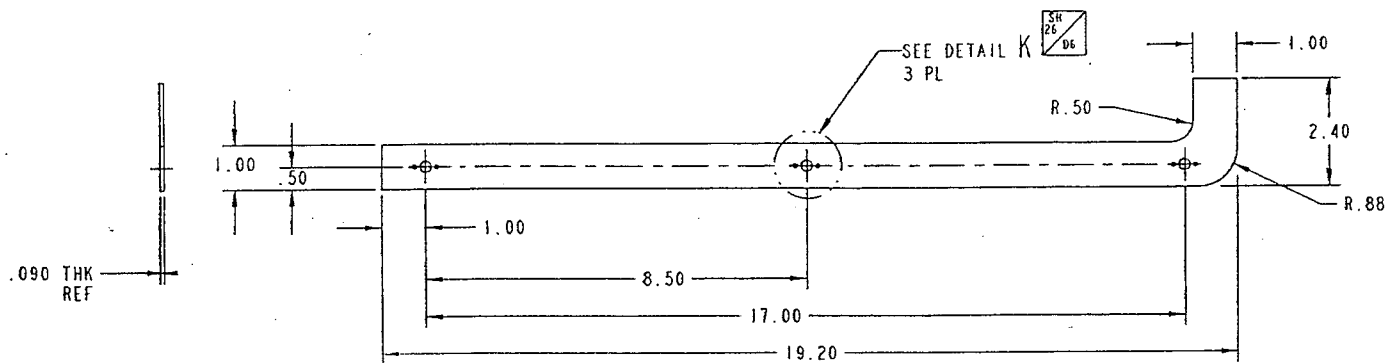
⑥ Rivet MS 20426 AD3-4 M9748
M15786


mul
05/09/12

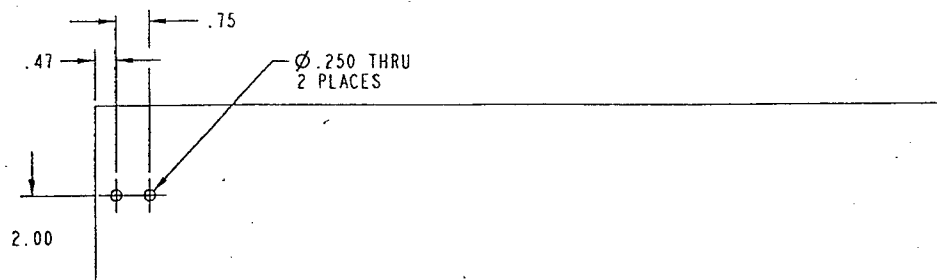
Parts scrap, operator error. / Scrap & replaced



① -155 PIN 
 MATL: .250 RND, 303 SS
 AMS5640 COND A
 SCALE 2.000



④ -149 SIDE PLATE 
 MATL: .090 THK, 6061-T6, 00-A-250/11
 SCALE 0.500



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 18, 2005
10:59 am

Work Order No : 0024099
Project Name : pB67-43001-149
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-149
Description :
Manufactured : No
Amount Req'd : 0
Amount Done : 0
Start Date : 08-17-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00